



Videos & documents



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CarbidePLUS ANNULAR CUTTER

TCT Annular Cutters with Premium Carbide Coating – High durability and precision for hard metals.

- ▶ 30 mm Cutting depth
- ▶ 19 mm Weldon shank (¾")



Ø mm	Order no.	Ø mm	Order no.
14	HKK-P 014	38	HKK-P 038
15	HKK-P 015	39	HKK-P 039
16	HKK-P 016	40	HKK-P 040
17	HKK-P 017	41	HKK-P 041
18	HKK-P 018	42	HKK-P 042
19	HKK-P 019	43	HKK-P 043
20	HKK-P 020	44	HKK-P 044
21	HKK-P 021	45	HKK-P 045
22	HKK-P 022	46	HKK-P 046
23	HKK-P 023	47	HKK-P 047
24	HKK-P 024	48	HKK-P 048
25	HKK-P 025	49	HKK-P 049
26	HKK-P 026	50	HKK-P 050
27	HKK-P 027	51	HKK-P 051
28	HKK-P 028	52	HKK-P 052
29	HKK-P 029	53	HKK-P 053
30	HKK-P 030	54	HKK-P 054
31	HKK-P 031	55	HKK-P 055
32	HKK-P 032	56	HKK-P 056
33	HKK-P 033	57	HKK-P 057
34	HKK-P 034	58	HKK-P 058
35	HKK-P 035	59	HKK-P 059
36	HKK-P 036	60	HKK-P 060
37	HKK-P 037		

Ejector pin for HKK-P, Ø 14 – 60 mm

ZAK 075

CarbideRAIL ANNULAR CUTTER

Special TCT Annular Cutters for Railway Track Drilling. Made with a higher grade of carbide for enhanced durability and performance in tough rail steel.

- ▶ 30 mm Cutting depth
- ▶ 19 mm Weldon shank (¾")



Ø mm	Order no.	Ø mm	Order no.
12	HKK-R 012	28	HKK-R 028
13	HKK-R 013	29	HKK-R 029
14	HKK-R 014	30	HKK-R 030
15	HKK-R 015	31	HKK-R 031
17	HKK-R 017	32	HKK-R 032
18	HKK-R 018	33	HKK-R 033
19	HKK-R 019	34	HKK-R 034
20	HKK-R 020	35	HKK-R 035
21	HKK-R 021	36	HKK-R 036
22	HKK-R 022	37	HKK-R 037
23	HKK-R 023	38	HKK-R 038
24	HKK-R 024	39	HKK-R 039
25	HKK-R 025	40	HKK-R 040
26	HKK-R 026	50	HKK-R 050
27	HKK-R 027		

Ejector pin for HKK-R, Ø 12 – 50 mm

ZAK 075



Recommended lubricants

Order no. Article (suitable for all CarbidePLUS & Rail)

ZHB 001 BDS 6000 Lubricant concentrate

ZHS 550 BDS 5500 Cutting paste, 1000 g

ZHS 570 BDS 7500 Cutting paste, 85 g Tube



Order no. Article (suitable for all CarbidePLUS & Rail)

ZHS 400 BDS 5200 lubrication spray, 1 x 400 ml Can

ZHS 406 BDS 5200 lubrication spray, 6 x 400 ml Can

ZHS 412 BDS 5200 lubrication spray, 12 x 400 ml Can

