

TOOLS WITH WELDON SHANK

**TWIST DRILLS, COUNTERSINKS AND MACHINE TAPS -
PERFECTLY MATCHED FOR YOUR MAGNETIC CORE DRILLING MACHINE.**



HSS Twist drill with
19 mm (¾")
Weldon shank,
Spiral length 35 mm



Ø	Length	Order no.
6.00	35 mm	SPS 060
6.80	35 mm	SPS 068
8.00	35 mm	SPS 080
8.50	35 mm	SPS 085
10.00	35 mm	SPS 100
10.20	35 mm	SPS 102
12.00	35 mm	SPS 120
13.00	35 mm	SPS 130
14.00	35 mm	SPS 140

Taper and deburring
countersink 90°,
three cutting edges



Ø	Shaft	Order no.
20.5	Cylinder shaft	ZSE 205
40	Weldon shank 19 mm (¾")	ZSE 040
50	Weldon shank 19 mm (¾")	ZSE 050
40	MT 3	ZSE 340
50	MT 3	ZSE 350

HSS machine tap with 19 mm (¾")
Weldon shank

DIN 376 Form B up to GWB 020 with
19 mm Weldon shank (¾") from
GWB 022 with 32 mm Weldon shank (1½")



Ø	Length	Order no.
M8	90 mm	GWB 008
M10	100 mm	GWB 010
M12	110 mm	GWB 012
M16	110 mm	GWB 016
M18	125 mm	GWB 018
M20	140 mm	GWB 020
M22	115 mm	GWB 022
M24	120 mm	GWB 024
M27	130 mm	GWB 027
M30	135 mm	GWB 030
M33	135 mm	GWB 033
M36	155 mm	GWB 036
M42	175 mm	GWB 042

No additional adapters are
required when using twist drills,
taps, or countersinks with
Weldon shank tools.

