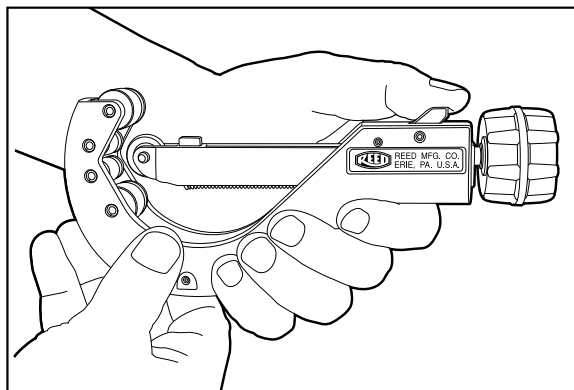




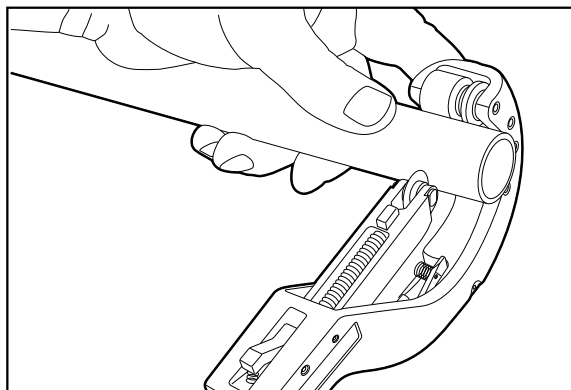
PIPE TOOLS & VISES
SINCE 1896

Quick Release™ Tubing Cutters

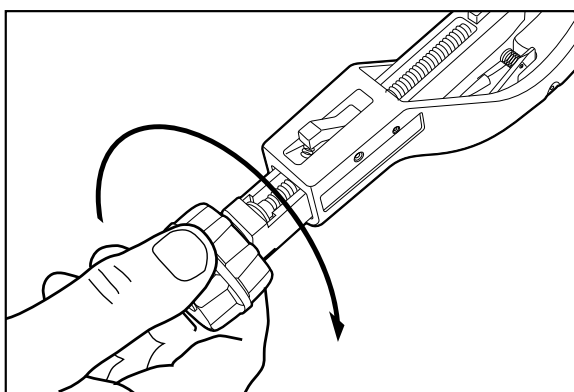
Operating Instructions



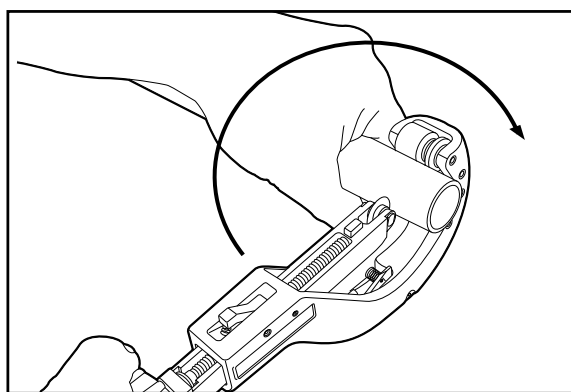
1. Unscrew knob one turn. Then, press zip nut to open the cutter.



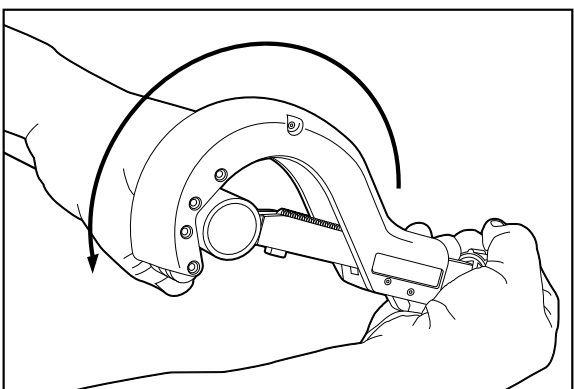
2. Line up the cutter wheel with the cut-off mark. Push the bar assembly until the wheel touches the pipe or tubing.



3. Hand tighten knob 1/4 turn to 1/2 turn after wheel touches pipe or tubing.



4. Once tight, turn cutter around pipe or tubing one revolution in direction shown to ensure tracking.



5. Depending on pipe or tubing material, tighten knob 1/4 to 3/4 turn in direction shown. Repeat tightening each revolution until cut is complete.

NOTES:

Reed Quick Release™ Tubing Cutters will cut a variety of pipe types, depending on the cutter wheel installed. Refer to the Reed Cutter Wheel charts for full details.

Use triangular scraper to remove the burr on the inside of the pipe or tubing.

For fewer burrs, use more gradual feed.

For longer cutter wheel life, avoid side pressure on the cutter. And, do not feed the cutter wheel into the pipe too fast.

Cutter Wheel Selection Chart**

Cutter	Copper Aluminum, Brass, Steel Tubing	Stainless Steel Tubing	PE, PP, ABS	PVC	Heavy Wall Plastics
TC1Q	O	OSS	OP2	1-2PVC	*
TC1.6Q	O	OSS	OP2	1-2PVC	*
TC2Q	O	OSS	OP2	1-2PVC	*
TC3Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC4Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC5Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC6Q	30-40	30-40SS	30-40P	3-6PVC	680PVC
TC8Q	30-40	30-40SS	80P	680PVC	680PVC

*Use REED Ratchet Shears

**See REED full Cutter Wheel Chart for complete details.

Reed Manufacturing Company
1425 West 8th Street
Erie, PA 16502 USA

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Phone: 800-666-3691 or 814-452-3691
Fax: 800-456-1697 or 814-455-1697
www.reedmfgco.com

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